



PRODUCT SELECTION GUIDE

USTRIAL AND COOLANT PUMPS

AND ACCESSORIES



7550 SERIES

Features-

Applications

Capacities up to 4000 GPM • Up to 275' TDH

Heavy Duty Bearings
 Available in Stainless Steel

Exclusive Motor Mounting Arrangement Allows for Easy Coupling Alignment in the Field

Available in Extended Lengths up to 20'

Spray Booths
 Chemical
 Filtration Systems
 Paint Systems

Industrial Spray Washers • Phosphate Systems

Coolant Systems • Process Pumping • Municipal Systems

E-Coat Systems • Recreational Parks



SELF PRIMING 8000 SERIES



 Capacities up to 1200 GPM
 Up to 130'TDH Features •

Long and Short Coupled
 Clean-Out Ports Standard

Available in Stainless Steel and Ductile Iron

Applications — Agriculture • Irrigation • Industrial Sump TransferAmusement Parks

7071 ANSI 73.1 Standard Dimension Series

Features

Capacities up to 6000 GPM
 Heads up to 700' TDH

External Impeller Adjustment
 Renewable Shaft Sleeve

Heavy-Duty Shaft and Bearings

Available in Stainless Steel
 Cast Iron Bases Available

Applications

Paint Systems
 Filtration Systems
 Paper Pulp

Municipal SystemsE-Coat Systems

Waste Water
 Oils
 Chemical Process



DIN SERIES EN733 Horizontal



 Capacities up to 2400 GPM
 Up to 330' TDH Features - DIN Mounting Flanges
 Heavy-Duty Shaft and Bearings Renewable Shaft Sleeve

 Paint Systems
 Filtration Systems
 Oils Applications - Chemical Process
 Waste Water
 Paper Pulp Municipal SystemsE-Coat Systems



7800 VERTICAL and Horizontal and SEV Vertical Series

- Capacities up to 800 GPMUp to 700' TDH
- Back Pull Out
 Available in Stainless Steel
- Renewable Sleeves and Bushings
 Run Dry Capability Features -
 - Heavy Duty Bearings
 Extended Length Available
 - Available in Above the Plate Discharge
 One Piece Shaft
 - No Metal to Metal Contact Assures Maintenance Free Life

 Spray Booths
 Parts Cleaners
 Coolant Systems **Applications** Industrial Sump Applications
 Paint Systems

Industrial Washing MachinesCooling Towers





SEALLESS IMMERSION SERIES

Capacities up to 32 GPM
 Up to 100' TDH

• Plastic Components for Corrosion Resistance • Sealless Design

Permanently Lubricated Bearings
 DIN Mounting

Available in Stainless Steel and Ductile Iron

Oils • Film Developing Fluids • Distilled Water • Salt Water **Applications**

Cooling Emulsions
 Alkaline and Acidic Solutions

Machine Tool Coolant

VORTEX SERIES · Vertical and Horizontal Design

Capacities up to 2700 GPMUp to 440'TDH Features -

Features

Features

Reduces Internal Velocities
 Lower Radial Loads

Reduces Component Wear • Stainless Steel and Ductile Iron
Top Pullout

Applications — Fruit and Vegetable Slurries • Latex • Machining Chips • Agricultural Waste • Paper Pulp • Fibrous Waste





Ruthman Series

Capacities up to 650 GPM • Up to 160' TDH

Offered in Both Internal and External Mountings

Dry Running Capabilities on Most Units

Some Available in Stainless Steel

Applications — Machine Tool Coolant • Swarf • Sludge and Shavings • Oils • Industrial Sump • Transfer Systems



CL-CC SERIES

Capacities up to 3000 GPM • Up to 700' TDH

- Temperatures to 250°F All Cast Iron / All Stainless Steel
- Back Pull-Out Design
 NEMA JPM Shaft Motor
 - Self-Setting Mechanical Seal
 Close-Coupled Design
- No Pump-Motor Alignment Required



Features -

- Water Purification/Filtration Parts Cleaners/Washers
- Deionized Water
 Tank Transfer/Cleaning
 Bottle Washing
 Waste Water Scrubbers • Paint Systems • Condensate • Boiler Circulation • Cooling Water
- Electronic Cooling Chillers Batch Processing Amusement Parks



7500 SERIES CLOSED COLUM

Features

Applications

- Flow Rates up to 4000 GPMUp to 700' TDH
- Enclosed Column for External Tank Mounting Available
- Jacketed Ball Bearing Housing Available for Higher Temperatures
 Long Coupled or Integral Shaft Electric Motors
- Discharge Pipe Extended Column Length Available
 - Spray BoothsFiltration SystemsIndustrial Spray Washers
 - Chemical Phosphate Systems
 Paint Systems
 Coolant Systems
 - Machine Tool Industry
 Municipal Systems
 E-Coat Systems
 - **Recreation Parks**

SC-CC SERIES

Features

Capacities up to 450 GPM • Up to 160' TDH • Temperatures to 180° F • All Cast Iron and Stainless Steel • Back Pull-Out Design • NEMA Standard Shaft Motor • Close-Coupled Design • No Pump-Motor Alignment Required • Self-Setting Mechanical Seal

Applications

- Water Purification/Filtration Parts Cleaners/Washers Scrubbers
- Deionized Water
 Tank Transfer/Cleaning
 Amusement Parks
- Cooling Water
 Paint Systems
 Condensate
 Boiler Circulation
- Electronic Cooling
 Chillers
 Batch Processing
 Waste Water
 - Bottle Washing





7600 SERIES

Features

Applications

- Capacities up to 4000 GPM Up to 275' TDH Heavy Duty Bearings
- Available in in Stainless Steel Exclusive Motor Mounting Arrangement Allows for Easy Coupling in the Field
- **Top Pull-Out Design Makes for Less Down Time**
 - Spray Booths Chemical Filtration Systems Paint Systems
 - Industrial Spray WashersPhosphate Systems
 - Coolant Systems
 Process Pumping
 Municipal Systems
 - E-Coat Systems Recreational Parks

MULTI-STAGE

Pressure to 400 P.S.I. Pressurized System Double Pump, High and Low Pressure with One Common Motor • Balanced Mechanical Seal or Silicon and Tungsten Available Available Mounted in 10 - 200 Gallon Reservoir • Discharge Available in Either N.P.T. or B.S.P.T.

Features –

- Available in Either Vertical or Horizontal Rugged Grade 30 Cast Iron or 316 Stainless Steel Construction • Built In Mounting Flange
- **Balanced Mechanical Seal Above Mounting Flange Discharge**
- Greased for Life Bearings with Upgraded Hard-Faced Seal
- 3/4" NPT and 1 1/4" NPT Discharge

Applications — (• High Pressure Machine Tools





AIR-OPERATED DOUBLE DIAPHRAGM

- Available in Plastic, Aluminum, Cast Iron and Stainless Steel
- Features –
- Lube-Free OperationAnti-Freezing
- Few Replaceable Parts
 Maximum Reliability

Designed for a Wide Variety of Industrial Applications: **Applications** -Paint, Coolant, Other Viscuous Fluids





Molten Metal Series

Features

- Can be Furnished with an A, F, or H Insulated Motor
- Available with Fan-Cooled and Water-Jacketed Bearings
- Motor, Shaft or Pully-Driven Models
- Available in Stainless Steel and Ductile Iron

Applications—(*Lead, Babbitt, Magnesium and other Molten Metals Up to 1200°F



VERTICAL TURBINE SERIES

- Available up through 30" Bowls
 Flow Rates Exceeding 15,000 GPM
- Vertical Turbine, Propeller, Mixed Flow and High Pressure Pumps Available Motor Thrust Stands for Utilization of Normal Thrust Standard C-Face Motors

Features

- Factory Pre-Adjusted Impellers
 Available Vertical Hollow Shaft and Vertical
- Solid Shaft High Thrust Designs Lubricated with Packed Box or Mechanical Seal, Enclosed Line Shaft Grease, Oil or Water Flush Lubricated Designs • Available "Auto Seal" **Design to Eliminate Packing and Mechanical Seals**

Applications

Central Coolant Systems . Cooling Towers . E-Coat/Elpo Paint . Phosphate Systems Industrial Washers
 Spray Booth/Sludge Systems
 High Pressure Washers/Gun Drilling • Welder Water • Quench Systems • Scale Pits • Quarry • Waste Treatment



STAINLESS STEEL VERTICAL IMMERSION SERIES

Features - Motors are TEFC (Totally Enclosed Fan-Cooled)
Stainless Steel Wet Endo Stainless Steel Wet Ends • Carbon Steel Coupling

 CNC Lathe Coolants
 Grinding Machines
 Processing **Applications** Centers • Heat Exchangers • Industrial Cleaning Equipment

Reverse Osmosis
 Filtering
 Golf Courses
 Agriculture

High Rise Buildings • Pools • Car Washes

MACHINE TOOL TANK UNIT

Features

- Available in 3Ph or 1Ph Standard Voltages: 3Ph 230/460 1Ph - 115/230 • Other Voltages Available • Additional Options: Casters/Wheels, Valves, Hoses, Nozzles, Special Paint, Power Cords • Easily Removed Chip Baskets and Baffles
- 10G to 200G Capacities Available
- Custom Capacities Available

Gusher Tank Units may be Used as Permanent, Applications -Portable, or Auxiliary Coolant Systems





Ruthman... Inother Word for Innovation...

It began in 1913, servicing mechanical components of the steamboats on the Ohio River. The company founder, Alois Ruthman, was a man of vision and saw part of the future of the company was the development of the industrial pump.



In 1924, with the conception of the first ball-bearing sealless centrifugal pump, Ruthman Pump and Engineering furthered the design, with a unit with a one-piece motor driven shaft. The pump was called "Gusher", giving birth to the trade name, "Gusher Pumps", and the coining of the term "Coolant Pump".

Wanting to carry on the tradition of quality and reliability started by his father, Thomas R. Ruthman joined the company in 1949. In the early 1990's, Thomas R. Ruthman's son, Thomas G. Ruthman joined the company, continuing this same tradition.

Maintaining the reputation of Gusher Pumps by innovation and customer service, the company has grown to service companies worldwide. Ruthman Companies values itself in being a "family" company with three generations not only in it's ownership, but also among it's employees.



- One of the largest suppliers of centrifugal pumps, ranging from 1/25 HP - 250 HP and 5 GPM - 6000 GPM.
- A wide array of standard pumps are available: Vertical Sump Pumps, Horizontal Closed-Coupled, Basemount, Self Primers, Multi-Stage, ANSI Dimension, Top Pull-Out, Vortex, Recessed Impeller, and Molten Metal, as well as modifications of these models to meet specific needs.
- Fast shipment from the Gusher Pumps warehouses in the United States, Europe, and Asia.
- Gusher Pumps process a wide variety of liquids, from clean water to molten metal.

Gusher Select software allows you to search across the Gusher catalog to generate a dynamic pump curve based on a system design point search. Additional search criteria include: fluid properties, motor sizing, NPSH calculations, pump limits, and system operating points. Once a dynamic pump curve is generated, users have the ability to trim impeller diameters, adjust operating speeds, and dynamically generate electronic curves and data sheets. Find out more at www,gusher.com



GUSHER SELECT CD

Gusher Pumps serves American Airlines, Anheuser-Busch, Black and Decker, Baush and Lomb, Boeing, Borg-Warner, Briggs Stratton, BMW, Caterpillar Tractor, Cincinnati Machine, Detroit Diesel, Clarklift Trucks, Dana Corporation, Harley-Davidson, John Deere, Delco-Delphi, E.I. Dupont, Federal Mogul, Ford Motor Company, General Electric, General Motors, Hitachi, Lockheed, Mack Trucks, Maytag, Mazak, Parker Hamilton, Polaris, Reliance Electric, Rockwell International, Sandvik, A.O. Smith, Snap On Tools, Toyota, and Westinghouse.

Corporate Headquarters

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Gusher Pumps of Dry Ridge

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Gusher Pumps of Williamstown

115 Industrial Drive Williamstown, KY 41097 **Phone:** 859-824-3100 Fax: 859-824-7248 Web: www.gusher.com

Gusher Pumps of Cincinnati

1212 Streng Street Cincinnati, OH 45233 Phone: 513-559-1901 Fax: 513-559-0035 Web: www.gusher.com

Gusher Pumps of California 8226 Salt Lake Avenue Cudahy, CA 90201 Phone: 323-773-0847 Fax: 323-773-0958

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Gusher Pumps of New Castle 403 North Ninth Street

New Castle, IN 47362 Phone: 765-529-5624 Fax: 765-521-0008

Email: www.gusherpump@insightbb.com

BSM Pump Corp.

180 Frenchtown Road North Kingstown, RI 02852 Phone: 401-471-6350 Fax: 401-471-6370 Web: www.bsmpump.com

Nagle Pumps

1249 Center Avenue Chicago Heights, IL 60411 Phone: 708-754-2940 Fax: 708-754-2944 Web: www.naglepumps.com

Wagner Processing – Bay Area

23510 Bernhardt Street Hayward, CA 94545 Phone: 510-786-3929 Fax: 510-786-3722

Web: www.wagnerprocess.com

Wagner Processing - Central Valley 3675 N. Wilcox Street #C

Stockton, CA 95215 Phone: 209-931-0100 Fax: 209-931-7910

Web: www.wagnerprocess.com

Great Lakes Pump & Supply Co.

1075 Naughton Troy, MI 48083 **Phone:** 248-528-9100 Fax: 248-528-9015

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